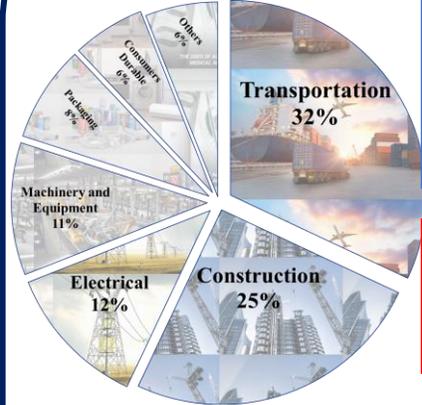


The challenge

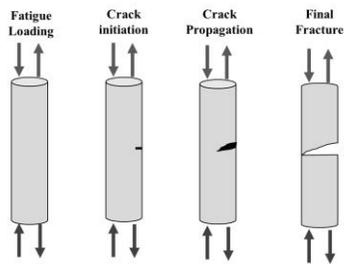
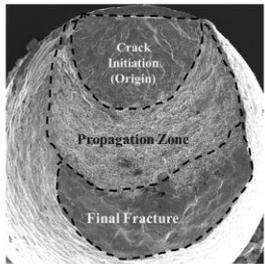
Al usage by 2022



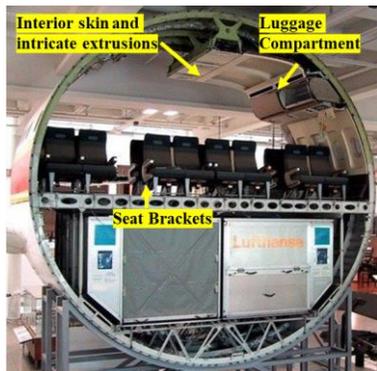
Al Requ.
89.3 MMT (2022)
↓
120 MMT (2030)

Al prod. - 3% of total CO₂ Emission

Stages of Fatigue failure



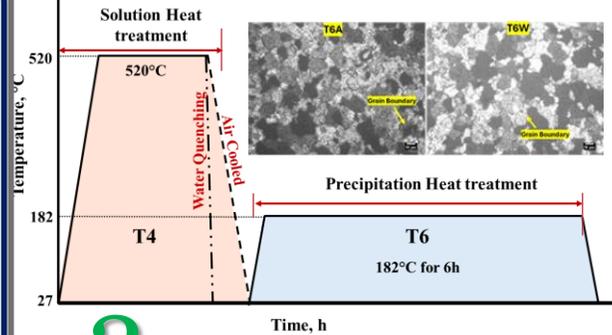
Al 6063 as Non-critical parts



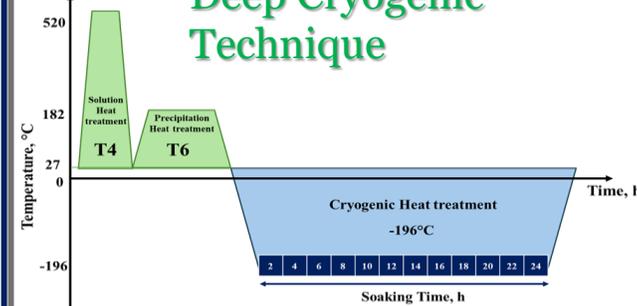
55% of total failures in aircraft are caused by fatigue

The Approach

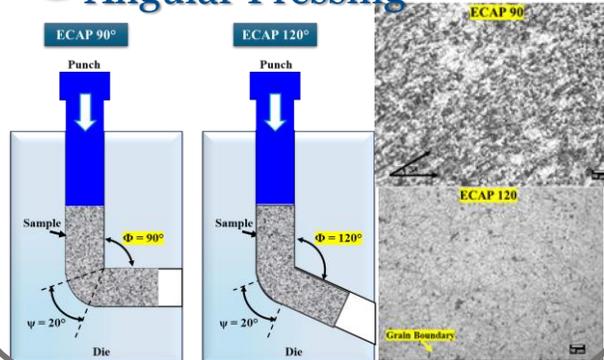
1 Heat Treatment



2 Deep Cryogenic Technique



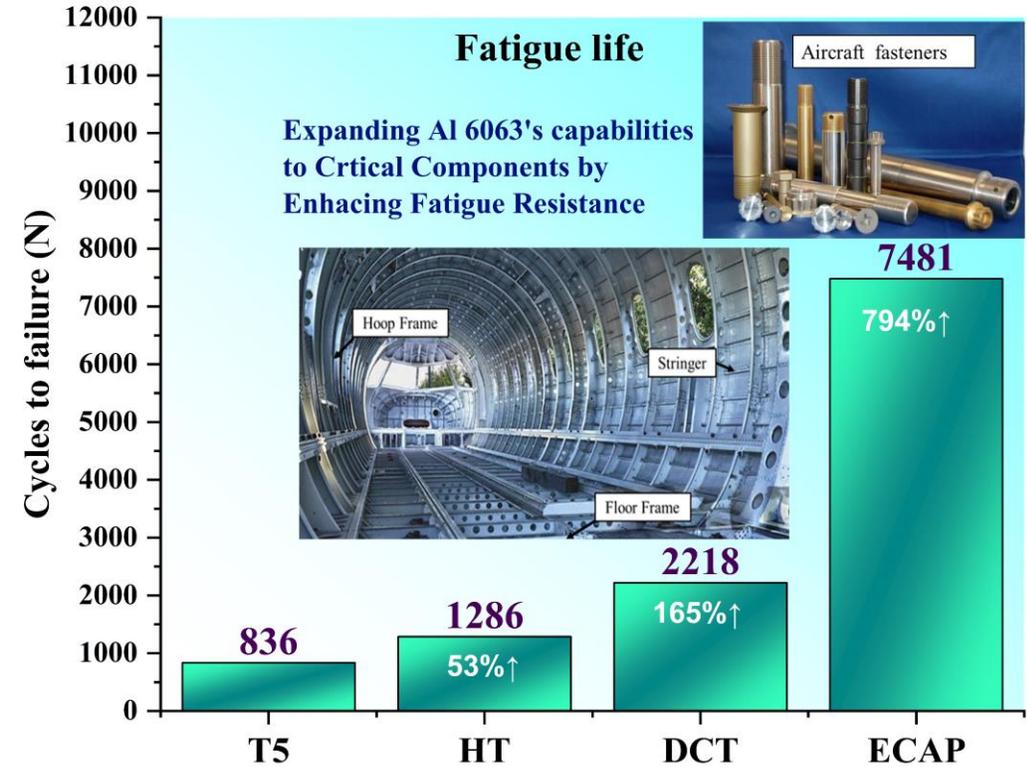
3 Equal Channel Angular Pressing



The Result and the future

Fatigue life

Expanding Al 6063's capabilities to Critical Components by Enhancing Fatigue Resistance



- ECAP significantly enhances fatigue life but is limited by size constraints.
- Selecting the appropriate processing technique depends on the specific stress environment of the component

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